

Aluminum Oxide Bore Polishers

TIER: **GOOD**
 TRADENAME: **MERIT R369**
 ABRASIVE: Aluminum Oxide
 BACKING: Y-weight Cotton/Poly

DESCRIPTION	GRIT	MAX. RPM	STD. PKG.	PART #
Bore Polishers – Solid Flap B-3 and B-4 Series				
B-305	60	25,000	10	088341 54190
Fits ID 5/8 to 1	80	25,000	10	088341 54191
	120	25,000	10	088341 54193
	180	25,000	10	088341 54195
	240	25,000	10	088341 54197
B-405	60	22,000	10	088341 54091
Fits ID 1 to 1-1/2	80	22,000	10	088341 54092
	120	22,000	10	088341 54093
	180	22,000	10	088341 54094
B-410	60	20,000	10	088341 54100
Fits ID 1-1/2 to 2	80	20,000	10	088341 54101
	120	20,000	10	088341 54102
	180	20,000	10	088341 54103
	240	20,000	10	088341 54104
B-415	60	16,000	10	088341 54109
Fits ID 2-1/8 to 2-1/2	80	16,000	10	088341 54110
	120	16,000	10	088341 54111
	180	16,000	10	088341 54112
B-420	60	15,000	10	088341 54118
Fits ID 2-1/2 to 3	80	15,000	10	088341 54119
	120	15,000	10	088341 54120
	180	15,000	10	088341 54121
B-425	60	10,000	10	088341 54127
Fits ID 3-1/8 to 4	80	10,000	10	088341 54128
	120	10,000	10	088341 54129
	180	10,000	10	088341 54130

NS Non-stock. Contact your Norton representative for current order quantities and lead-times.

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DESCRIPTION	GRIT	MAX. RPM	STD. PKG.	PART #
Bore Polishers – Solid Flap B-8 Series				
B-810	60	16,000	10	088341 54136
Fits ID 2 to 2-1/2	80	16,000	10	088341 54137
	120	16,000	10	088341 54138
	180	16,000	10	088341 54139 NS
	240	16,000	10	088341 54140 NS
B-815	60	15,000	10	088341 54145
Fits ID 2-5/8 to 3	80	15,000	10	088341 54146
	120	15,000	10	088341 54147
	180	15,000	10	088341 54148 NS
	240	15,000	10	088341 54149 NS
B-820	60	10,000	10	088341 54154
Fits ID 3-1/8 to 4	80	10,000	10	088341 54155
	120	10,000	10	088341 54156
	180	10,000	10	088341 54157
	240	10,000	10	088341 54158 NS
B-825	60	8,000	10	088341 54163
Fits ID 4-1/4 to 5-1/4	80	8,000	10	088341 54164
	120	8,000	10	088341 54165
	180	8,000	10	088341 54166
	240	8,000	10	088341 54167
B-830	60	8,000	10	088341 54172
Fits ID 5-1/4 to 5-7/8	80	8,000	10	088341 54173
	120	8,000	10	088341 54174
	180	8,000	10	088341 54175
	240	8,000	10	088341 54176

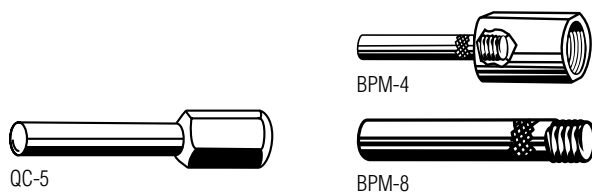
Bore Polishers – Scored Flaps

Available on request as made-to-order products

Bore Polishers – Interleaf

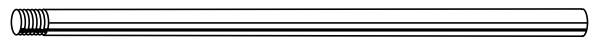
DESCRIPTION	GRIT	MAX. RPM	STD. PKG.	PART #
B-405 Interleaf	80	22,000	10	088341 50271
Fits ID 1 to 1-1/2	180	22,000	10	088341 50273

Mandrels for Bore Polishers



DESCRIPTION	MODEL NO.	THREAD	STD. PKG.	PART #
For B-3 Series	QC-5	5/16-18	1	088341 54182
For B-4 Series	BPM-4	1/2-20	1	088341 54183
For B-8 Series	BPM-8	1/4-20	1	088341 54184

Extension Mandrels for Bore Polishers



DIAMETER x LENGTH	MODEL NO.	THREAD	STD. PKG.	PART #
1/4 x 4	EM-144	1/4-20	1	088341 54185
1/4 x 6	EM-146	1/4-20	1	088341 54186
1/4 x 8	EM-148	1/4-20	1	088341 54187

To extend a B-4 series bore polisher, attach the adapter piece of the BPM-4 mandrel to the bore polisher, then attach the desired length extension mandrel above to the BPM-4 adapter piece. To extend a B-8 series bore polisher, attach the desired length extension mandrel above directly to the bore polisher.

Bore Polisher Test Kit “BP”

- Part # 088341**54181**
- Contains ten bore polishers and two mini 1/4"-20 thread flap wheels in assorted sizes and grits for finishing 1" to 5" interior diameters, and mandrel for 1/4" chuck.

